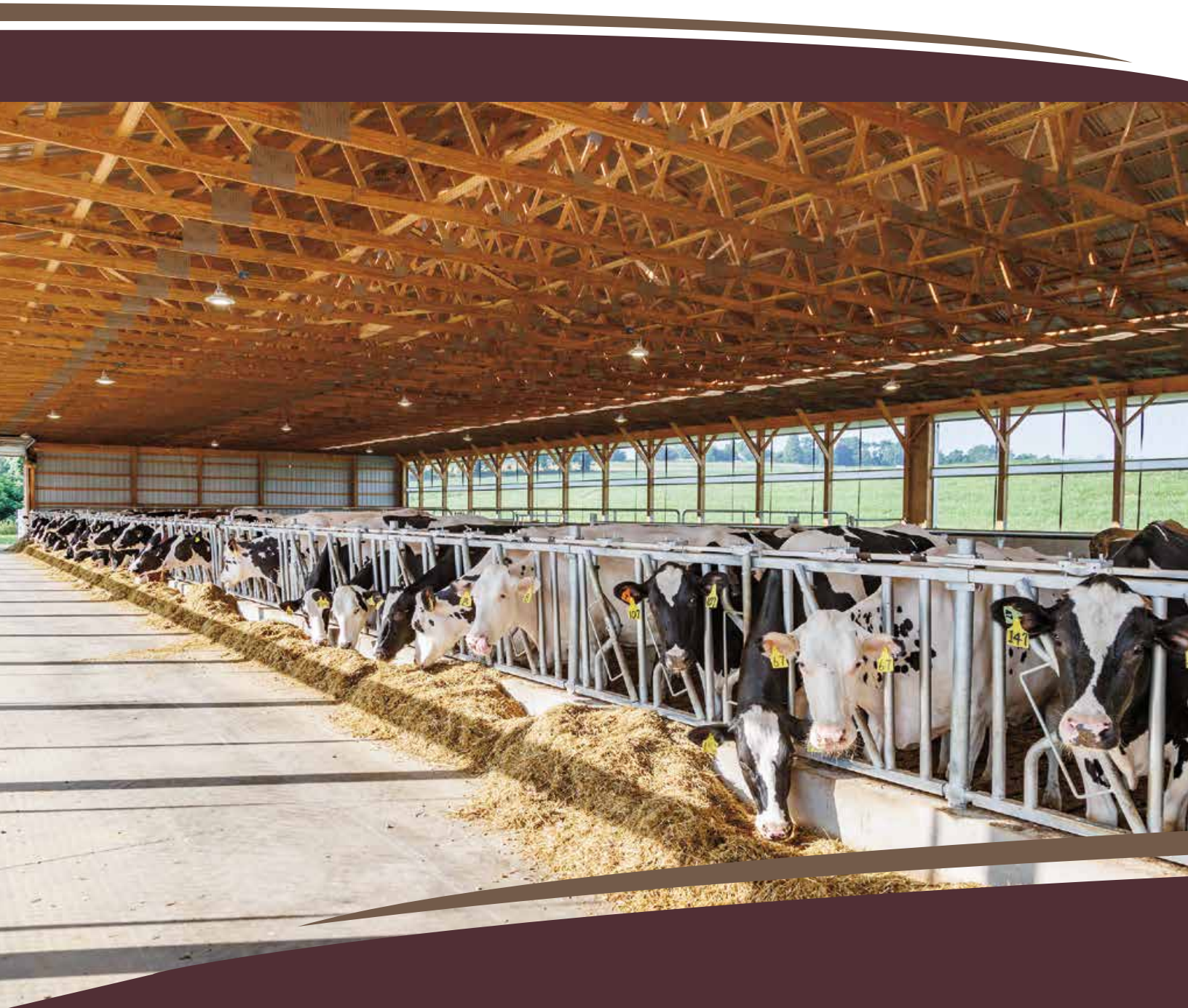


# **CK** *Manufacturing, LLC*

*THE DAIRY BARN SPECIALISTS*

**Headlocks • Slant Bars • Fence Panels • Accessories**



***We offer a variety of headlocks for all of your needs.  
We manufacture specialty headlocks including man passes  
and headlocks with man-gates built in.***

Our headlocks can easily be converted to gates in which a feed trough can be added.

We provide inline and tipout mounting options.

**Available in  
Powder-Coated  
or Galvanized**

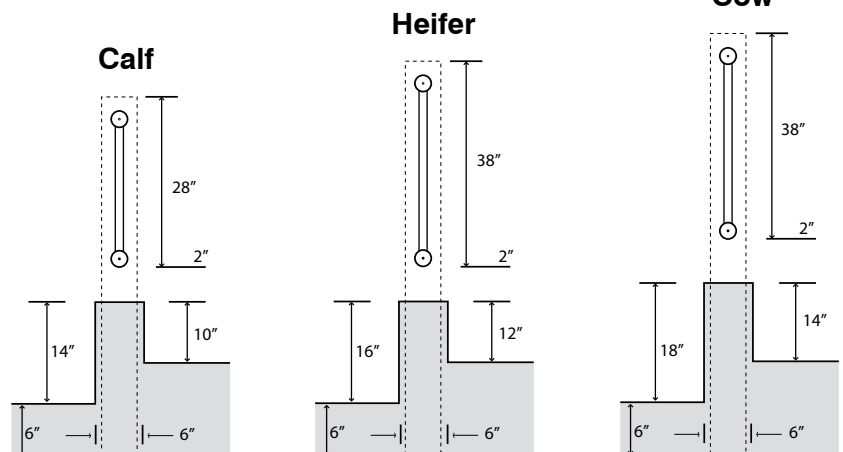


Our headlocks are easy to install. The opening is designed for maximum cow comfort and efficiency. Simple and compact latch mechanism requires no field adjustments and is easy to operate. Custom lengths available.

### **Headlock Features**

- Cushioned stop for quiet and safe operation
- Lock on each yoke allows each animal to be retained or removed individually
- Spring-loaded neck bar for easy removal and adjustment on calf & heifer locks
- Can be used as either bottom release or conventional use headlocks
- Heavy-duty construction
- Round steel posts available for curb-mounting, or mounting on concrete bunks

### **Three Sizes Available**





***Individual cow lock provides greater control.***



**Cow-friendly design for easy entry and exit.**



**The control handle can be mounted anywhere with NO drilling.**



***Headlock Mounting Hardware Options***

**Available in Powder-Coated or Galvanized**



Inline round center post mount



Single round center end post mount



Facemount for round steel post

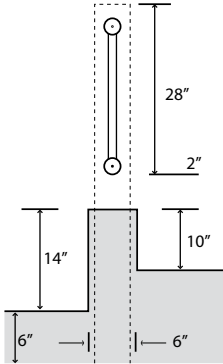


Inline wood post mount



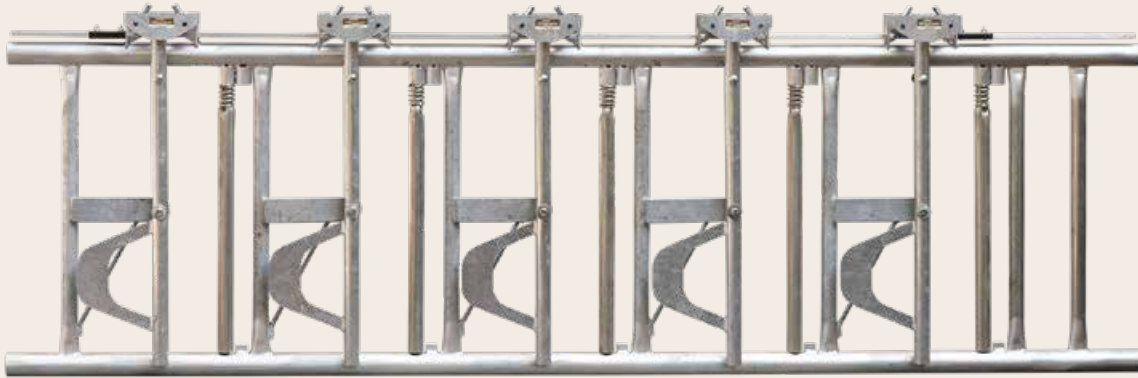
Face flat post mount

### Calf Headlocks



Description	Options
<ul style="list-style-type: none"><li>• Made from 1.9 O.D. 13 gauge high yield steel tube</li><li>• Spaced on 16" center</li><li>• Easily adjustable for 4, 5½" &amp; 6" opening</li><li>• 28" high fence</li><li>• For animals 250 lbs. to 600 lbs.</li></ul>	<ul style="list-style-type: none"><li>• Our standard lengths are from 1 lock per 2 feet to 8 locks per 12 feet</li><li>• We make to opening size</li><li>• Galvanized or powder-coated</li><li>• Inline, facemount, or tip out mounting</li><li>• Gate kit</li></ul>

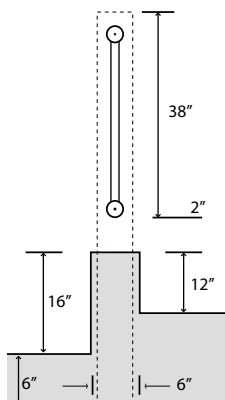
### **CABR Series** Calf Headlocks with Round Tubing



***Call us for your next headlock project.***

***Call us to discuss installation options.***

## Heifer Headlocks

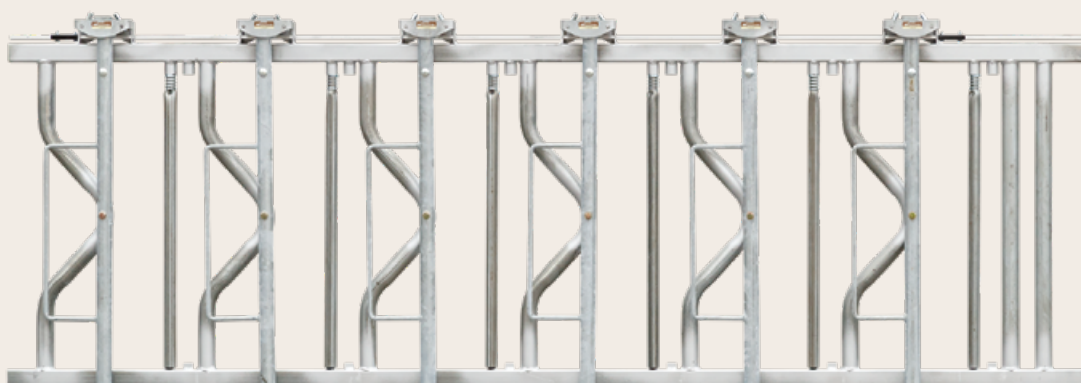


Description	Options
<ul style="list-style-type: none"> <li>Made from 1.9 O.D. 13 gauge high yield steel tube</li> <li>Spaced on 17<math>\frac{3}{4}</math>" center.</li> <li>Easily adjustable for 5<math>\frac{1}{2}</math>" &amp; 7<math>\frac{1}{2}</math>" opening</li> <li>38" high fence</li> <li>For animals 600 lbs. and up.</li> </ul>	<ul style="list-style-type: none"> <li>Our standard lengths are from 1 lock per 2 feet to 7 locks per 12 feet</li> <li>We make to opening size</li> <li>Galvanized or powder-coated</li> <li>Inline, facemount, or tip out mounting</li> <li>Gate kit</li> </ul>

### HEBR Series Heifer Headlocks with Round Tubing

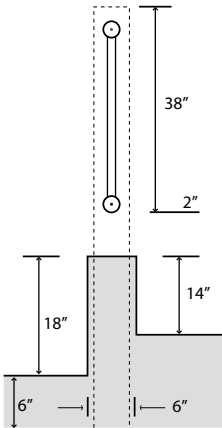


### HES Series Heifer Headlocks with Square Tubing



HEADLOCKS

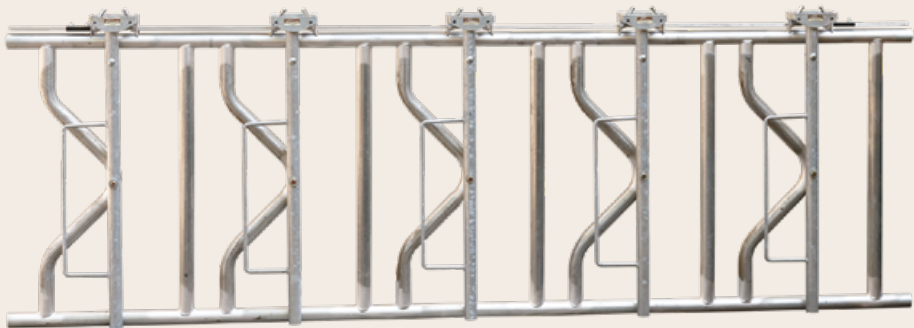
Cow Headlocks



Description	Options
<ul style="list-style-type: none"><li>Made from 1.9 O.D. 13 gauge high yield steel tube</li><li>Spaced on 23" center</li><li>7½" yoke opening</li><li>38" high fence</li><li>For animals 1,000 lbs. and up</li></ul>	<ul style="list-style-type: none"><li>Our standard lengths are from 1 lock per 2 feet to 6 locks per 12 feet</li><li>We make to opening size</li><li>Galvanized or powder-coated</li><li>Inline, facemount, or tip out mounting</li><li>Gate kit</li></ul>

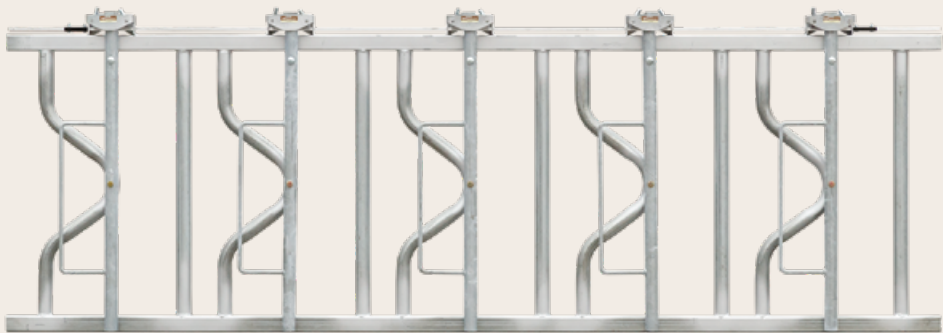
COBR Series

Cow Headlocks with Round Tubing




COST Series


Cow Headlocks with Square Tubing



## Hospital Headlocks

Item	Description	
HOLO	Hospital Headlock 36" Long x 48" High (Powder-coated)	
HOLOGALV	Hospital Headlock 36" Long x 48" High (Galv.)	

## Bull Headlocks

Item	Description	
BULLHL	Bull Headlock 38" Wide x 48" high (Powder-coated)	
BULLHLGALV	Bull Headlock 38" Wide x 48" high (Galv.)	



## Headlock Gate Kits (38" High)

Item	Description	Item	Description
HEG38	38" High headlock gate kit (Any Length) (bottom release) (Powder-coated)	HEG38GALV	38" High headlock gate kit (Galv.) (Any Length) (bottom release)

## Headlock Gate Kits (48" High)



Item	Description	Item	Description
HEG48-4	48" High headlock gate kit (0-4') (bottom release) (Powder-coated)	HEG48-8GALV	48" High headlock gate kit (6-8') (bottom release) (Galv.)
HEG48-4GALV	48" High headlock gate kit (0-4') (bottom release) (Galv.)	HEG48-10	48" High headlock gate kit (8-10') (bottom release) (Powder-coated)
HEG48-6	48" High headlock gate kit (4-6') (bottom release) (Powder-coated)	HEG48-10GALV	48" High headlock gate kit (8-10') (bottom release) (Galv.)
HEG48-6GALV	48" High headlock gate kit (4-6') (bottom release) (Galv.)	HEG48-12	48" High headlock gate kit (10-12')(bottom release) (Powder-coated)
HEG48-8	48" High headlock gate kit (6-8') (bottom release) (Powder-coated)	HEG48-12GALV	48" High headlock gate kit (10-12')(bottom release) (Galv.)

## HEADLOCKS

### Headlock Accessories

Item	Description		Item	Description	
BR1002	Headlock Tripper		CAAB	Adjustable Bar for Calf Headlocks (Powder-coated)	
BR1007	Tripper Lock		CAABGALV	Adjustable Bar For Calf Headlocks (Galv.)	
BR1007GALV	Tripper Lock (Galv.)		CH	Control Handle For Headlocks (Powder-coated)	
BR1008	Bar Connector		CHGALV	Control Handle For Headlocks (Galv.)	
BR1011	Pivot Pipe		CS554	Center Curb Support Bracket (Powder-coated)	
BR1013	Headlock Yoke (Powder-coated)		CS554GALV	Center Curb Support Bracket (Galv.)	
BR1013GALV	Headlock Yoke (Galv.)		CSTM	Center Curb Support Top Mount (Powder-coated)	
			CSTM GALV	Center Curb Support Top Mount (Galv.)	
BR1021	Calf Headlock Yoke		HEAB	Adjustable bar for heifer headlocks (Powder-coated)	
BR1021GALV	Calf Headlock Yoke (Galv.)		HEABGALV	Adjustable bar for heifer headlocks (Galv.)	
BR1023	Headlock Adapter Block		HLS124	Spring for control handle	
BR1023GALV	Headlock Adapter Block (Galv.)		HLS175	Spring for adjustable bar	
BR1024	Tripper Lock, for calf headlocks		KA-BEEFPIPE	1 1/4" beef pipe (per ft.) (Powder-coated)	
BR1024GALV	Tripper Lock, for calf headlocks (Galv.)				

### H&J Bunk Posts

Item	Description	Item	Description
BPH42	42" H Bunk Post	BPJ42	42" J Bunk Post
			
BPH42GALV	42" H Bunk Post (Galv.)	BPJ42GALV	42" J Bunk Post (Galv.)
			



**CK Manufacturing's slant bar feed-through gates and fences are custom built to any length.**



The top and bottom bars are 1.9" O.D. 13 gauge wall, high yield steel tube. Slant bars are 1" schedule 40 pipe.

**Available in Powder-Coated or Galvanized**

**Slant bar panels are available in three sizes**

Size	Opening	Height
Calf	10½"	28" or 38"
Heifer	12½"	38" or 48"
Cow	14½"	38" or 48"



CK Manufacturing gate troughs are constructed of 14 gauge steel and measure 8" deep x 13 ½" wide at the top.

## SLANT BARS

### Description

- Top and bottom bars are 1.9 O.D. 13 gauge wall, high yield steel tube
- Slant bars are 1" schedule 40 pipe
- 10½" openings between slats
- 2 height sizes
- With or without flats
- For animals up to 600 lbs.

### Options

- Our standard lengths are from 5 feet to 16 feet
- We make to opening size
- Galvanized or powder-coated
- Inline, facemount, or tip out mounting

## 28" Calf Slant Bar

### SCA28 Series

28" Calf Slant Bar with Open Ends



### SCA28F Series

28" Calf Slant Bar with Flats



## 38" Calf Slant Bar

### SCA38 Series

38" Calf Slant Bar with Open Ends



### SCA38F Series

38" Calf Slant Bar with Flats



Description	Options
<ul style="list-style-type: none"> <li>• Top and bottom bars are 1.9 O.D. 13 gauge wall, high yield steel tube</li> <li>• Slant bars are 1" schedule 40 pipe</li> <li>• 12½" openings between slats</li> <li>• 2 height sizes</li> <li>• With or without flats</li> <li>• For animals up to 1,000 lbs.</li> </ul>	<ul style="list-style-type: none"> <li>• Our standard lengths are from 5 feet to 16 feet</li> <li>• We make to opening size</li> <li>• Galvanized or powder-coated</li> <li>• Inline, facemount, or tip out mounting</li> </ul>

## 38" Heifer Slant Bar

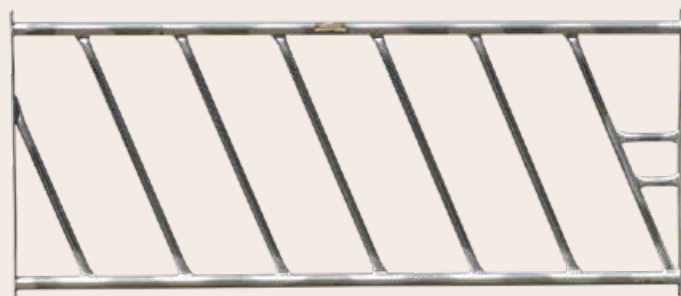
### ***SHE38 Series***

38" Heifer Slant Bar with Open Ends



### ***SHE38F Series***

38" Heifer Slant Bar with Flats



## 48" Heifer Slant Bar

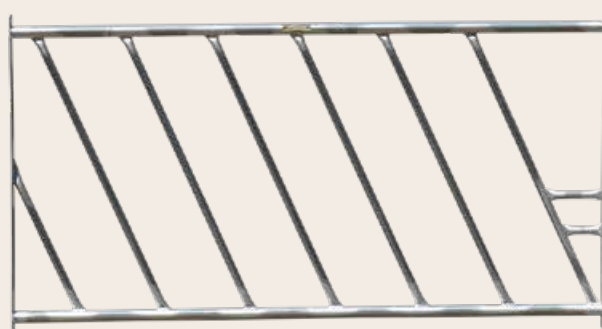
### ***SHE48 Series***

48" Heifer Slant Bar with Open Ends



### ***SHE48F Series***

48" Heifer Slant Bar with Flats



## SLANT BARS

### Description

- Top and bottom bars are 1.9 O.D. 13 gauge wall, high yield steel tube
- Slant bars are 1" schedule 40 pipe
- 14½" openings between slats
- 2 height sizes
- With or without flats
- For animals up 1,000 lbs. and up

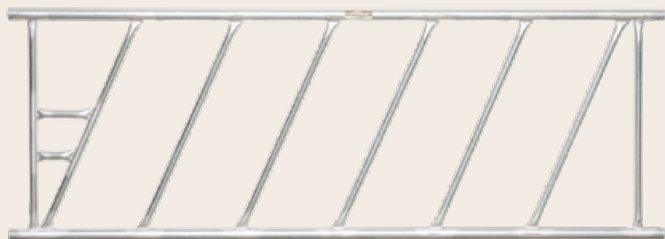
### Options

- Our standard lengths are from 5 feet to 16 feet
- We make to opening size
- Galvanized or powder-coated
- Inline, facemount, or tip out mounting

## 38" Cow Slant Bar

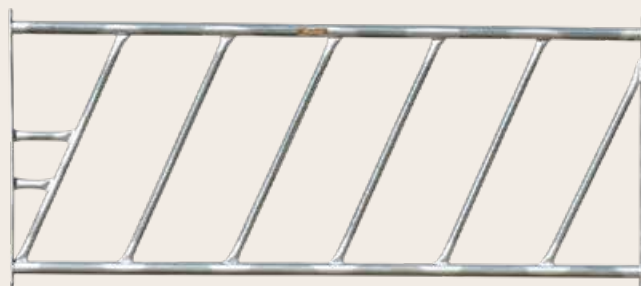
### SCO38 Series

38" Cow Slant Bar with Open Ends



### SCO38F Series

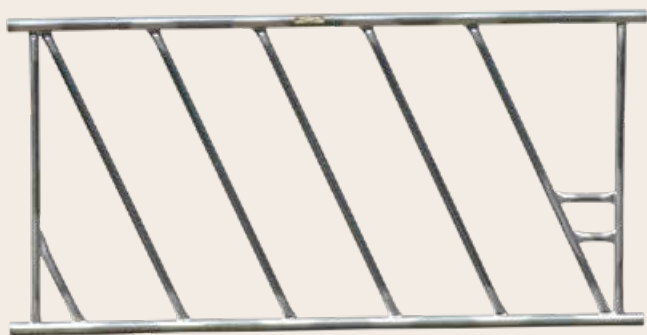
38" Cow Slant Bar with Flats



## 48" Cow Slant Bar

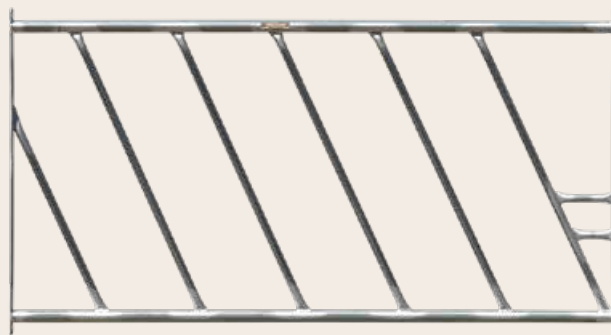
### SCO48 Series

48" Cow Slant Bar with Open Ends



### SCO48F Series

48" Cow Slant Bar with Flats





***CK Manufacturing fences are made of heavy-duty tubing to last years longer than uncoated tubing.  
Don't waste your money with cheap fencing!***

***We make gate panels and corral panels too!***

***We make panels to fulfill a variety of needs.***

**Fence panels, gate panels, and corral panels are our most popular; however, we provide sloped and radius panels as well.**



**FENCE PANELS**

Description	Options
<ul style="list-style-type: none"><li>• Made of 1.9 O.D. high yield steel tube</li><li>• 2 standard height sizes</li><li>• With or without flats</li></ul>	<ul style="list-style-type: none"><li>• Our standard lengths are from 5 feet to 15 feet</li><li>• We make to opening size</li><li>• Galvanized or powder-coated</li></ul>

**38" Fence Panels**

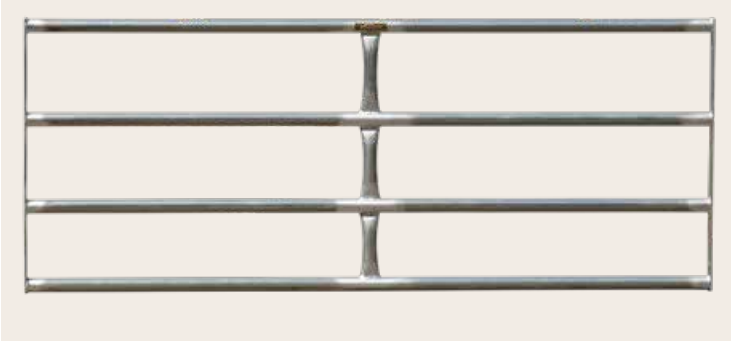
**F38 Series**

38" Fence Panels with Open Ends



**F38F Series**

38" Fence Panels with Flats



**48" Fence Panels**

**F48 Series**

48" Fence Panels with Open Ends



**F48F Series**

48" Fence Panels with Flats



## 54" Fence Panels

### **F54 Series**

54" Fence Panels with Open Ends



### **F54F Series**

54" Fence Panels with Flats



**Call us for manufacturing and installation  
options on your next project!**














## Inline Mounting Clamps

Item	Description		Item	Description	
FM552	Flat Mount Bracket for wood post (Powder-coated)		RC30C	Center Clamp for 3" Pipe (Powder-coated)	
FM552GALV	Flat Mount Bracket for wood post (Galv.)		RC30CGALV	Center Clamp for 3" Pipe (Galv.)	
RC20C	Center Clamp for 2" Pipe (Powder-coated)		RC30E	End Clamp for 3" Pipe (Powder-coated)	
RC20CGALV	Center Clamp for 2" Pipe (Galv.)		RC30EGALV	End Clamp for 3" Pipe (Galv.)	
RC20E	End Clamp for 2" Pipe (Powder-coated)		RC335	Clamp Weldment w/ Stub (For 3" pipe) (Powder-coated)	
RC20EGALV	End Clamp for 2" Pipe (Galv.)		RC335GALV	Clamp Weldment w/ Stub (For 3" pipe) (Galv.)	
RC225	Clamp Weldment w/ Stub (For 2" pipe) (Powder-coated)		RC35-9	90 Degree Corner Clamp for 3 1/2" Pipe (Powder-coated)	
RC225GALV	Clamp Weldment w/ Stub (For 2" pipe) (Galv.)		RC35-9GALV	90 Degree Corner Clamp for 3 1/2" Pipe (Galv.)	
RC25-9	90 Degree Corner Clamp for 2 1/2" Pipe (Powder-coated)		RC35-9K	90 Degree Corner Clamp ** Kit ** for 3 1/2" Pipe (Powder-coated)	
RC25-9GALV	90 Degree Corner Clamp for 2 1/2" Pipe (Galv.)		RC35-9KGALV	90 Degree Corner Clamp ** Kit ** for 3 1/2" Pipe (Galv.)	
RC25-9K	90 Degree Corner Clamp ** Kit ** for 2 1/2" Pipe (Powder-coated)		RC35C	Center Clamp for 3 1/2" Pipe (Powder-coated)	
RC25-9KGALV	90 Degree Corner Clamp ** Kit ** for 2 1/2" Pipe (Galv.)		RC35CGALV	Center Clamp for 3 1/2" Pipe (Galv.)	
RC255	Clamp Weldment w/ Stub (For 2 1/2" pipe) (Powder-coated)		RC35E	End Clamp for 3 1/2" Pipe (Powder-coated)	
RC255GALV	Clamp Weldment w/ Stub (For 2 1/2" pipe) (Galv.)		RC35EGALV	End Clamp for 3 1/2" Pipe (Galv.)	
RC25C	Center Clamp for 2 1/2" Pipe (Powder-coated)		RC40-9	90 Degree Corner Clamp for 4" Pipe (Powder-coated)	
RC25CGALV	Center Clamp for 2 1/2" Pipe (Galv.)		RC40-9GALV	90 Degree Corner Clamp for 4" Pipe (Galv.)	
RC25E	End Clamp for 2 1/2" Pipe (Powder-coated)		RC40-9K	90 Degree Corner Clamp ** Kit ** for 4" Pipe (Powder-coated)	
RC25EGALV	End Clamp for 2 1/2" Pipe (Galv.)		RC40-9KGALV	90 Degree Corner Clamp ** Kit ** for 4" Pipe (Galv.)	
RC30-9	90 Degree Corner Clamp for 3" Pipe (Powder-coated)		RC40C	Center Clamp for 4" Pipe (Powder-coated)	
RC30-9GALV	90 Degree Corner Clamp for 3" Pipe (Galv.)		RC40CGALV	Center Clamp for 4" Pipe (Galv.)	
RC30-9K	90 Degree Corner Clamp ** Kit ** for 3" Pipe (Powder-coated)		RC40E	End Clamp for 4" Pipe (Powder-coated)	
RC30-9KGALV	90 Degree Corner Clamp ** Kit ** for 3" Pipe (Galv.)		RC40EGALV	End Clamp for 4" Pipe (Galv.)	




## Inline Mounting Clamps

Item	Description		Item	Description	
RC445	Clamp Weldment w/ Stub (For 3½" & 4" pipe) (Powder-coated)		RC60-9K	90 Degree Corner Clamp ** Kit ** for 6" Pipe (Powder-coated)	
RC445GALV	Clamp Weldment w/ Stub (For 3½" & 4" pipe) (Galv.)		RC60-9KGALV	90 Degree Corner Clamp ** Kit ** for 6" Pipe (Galv.)	
RC50-9	90% Corner Clamp for 5" Pipe (Powder-coated)		RC60C	Center Clamp for 6" pipe (Powder-coated)	
RC50-9GALV	90% Corner Clamp for 5" Pipe (Galv.)		RC60CGALV	Center Clamp for 6" pipe (Galv.)	
RC50-9K	90 Degree Corner Clamp ** Kit ** for 5" Pipe (Powder-coated)		RC60E	End clamp for 6" pipe (Powder-coated)	
RC50-9KGALV	90 Degree Corner Clamp ** Kit ** for 5" Pipe (Galv.)		RC60EGALV	End Clamp for 6" pipe (Galv.)	
RC50C	Center Clamp for 5" Pipe (Powder-coated)		RC665	Clamp Weldment w/ Stub (For 5" & 6" pipe) (Powder-coated)	
RC50CGALV	Center Clamp for 5" Pipe (Galv.)		RC665GALV	Clamp Weldment w/ Stub (For 5" & 6" pipe) (Galv.)	
RC50E	End Clamp for 5" Pipe (Powder-coated)		WMB166GALV	Weld-on mounting bracket (Galv.)	
RC50EGALV	End Clamp for 5" Pipe (Galv.)				
RC60-9	90% Corner Clamp for 6" Pipe (Powder-coated)				
RC60-9GALV	90% Corner Clamp for 6" Pipe (Galv.)				

***Most parts in stock for same day  
pickup or shipping!***

## Face Mounting Clamps

Item	Description		Item	Description	
EM555	Extension Surface Mount for Wood Post (Powder-coated)		FM25	Face mount clamp for 2½" round pipe (MFK280 Recommended) (Powder-coated)	
EM555GALV	Extension Surface Mount for Wood Post (Galv.)		FM25GALV	Face mount clamp for 2½" round pipe (Galv.) (MFK280 Recommended)	
EMR20	Extension Surface Mount for 2" Pipe (Powder-coated)		FM30	Face mount clamp for 3" round pipe (MFK280 Recommended) (Powder-coated)	
EMR20GALV	Extension Surface Mount for 2" Pipe (Galv.)		FM30GALV	Face mount clamp for 3" round pipe (Galv.) (MFK280 Recommended)	
EMR25	Extension surface mount for 2½" pipe (Powder-coated)		FM35	Face mount clamp for 3½" round pipe (MFK280 Recommended) (Powder-coated)	
EMR25GALV	Extension surface mount for 2½" pipe (Galv.)		FM35GALV	Face mount clamp for 3½" round pipe (Galv.) (MFK280 Recommended)	
EMR30	Extension surface mount for 3" pipe (Powder-coated)		FM20ST	Face Mount Clamp (Sq. Tube) for 2" Pipe (Powder-coated) **Kit**	
EMR30GALV	Extension surface mount for 3" pipe (Galv.)		FM20ST-GALV	Face Mount Clamp (Sq. Tube) for 2" Pipe (Galv.) **Kit**	
EP20	2" Pipe clamp (Powder-coated)		FM25ST	Face Mount Clamp (Sq. Tube) for 2½" Pipe (Powder-coated) **Kit**	
EP20GALV	2" Pipe clamp Galv.		FM25ST-GALV	Face Mount Clamp (Sq. Tube) for 2½" Pipe (Galv.) **Kit**	
EP25	2½" Pipe clamp (Powder-coated)		FM30ST	Face Mount Clamp (Sq. Tube) for 3" Pipe (Powder-coated) **Kit**	
EP25GALV	2½" Pipe clamp Galv.		FM30ST-GALV	Face Mount Clamp (Sq. Tube) for 3" Pipe (Galv.) **Kit**	
EP30	3" Pipe clamp (Powder-coated)		FM40ST	Face Mount Clamp (Sq. Tube) for 3½" & 4" Pipe (Powder-coated) **Kit**	
EP30GALV	3" Pipe clamp Galv.		FM40ST-GALV	Face Mount Clamp (Sq. Tube) for 3½" & 4" Pipe (Galv.) **Kit**	
EP40	4" Pipe clamp (Powder-coated)		FM40	Face mount clamp for 4" round pipe (MFK280 Recommended) (Powder-coated)	
EP40GALV	4" Pipe clamp Galv.		FM40GALV	Face mount clamp for 4" round pipe (Galv.) (MFK280 Recommended)	
EP50	5" Pipe clamp (Powder-coated)		MFK280	Stub connector for slant bar or headlock	
EP50GALV	5" Pipe clamp Galv.		STMFK280	Stub Connector for Sq. Tubing Headlock	
EP60	6" Pipe clamp (Powder-coated)				
EP60GALV	6" Pipe clamp Galv.				
FM102ST	2" Sq. tube face mount clamp (Powder-coated)				
FM102ST GALV	2" Sq. tube face mount clamp (Galv.)				
FM102STL	2" Sq. tube face mount clamp, 5¼" long (Powder-coated)				
FM102STL GALV	2" Sq. tube face mount clamp, 5¼" long (Galv.)				

## Face Mounting Clamps - Continued

Item	Description		Item	Description	
FM553	Face mount clamp for wood post (Powder-coated)		RS25STGALV	Round surface mount clamp (Sq. Tube) for 2½" Pipe (Galv.) ** Kit**	
FM553-L	Face mount long clamp for wood post (Powder-coated)		RS30	Round surface clamp set 3" pipe	
FM553-LGALV	Face mount long clamp for wood post (Galv.)		RS30GALV	Round surface mount clamp for 3" pipe (Galv.) ** Kit**	
FM553GALV	Face mount long clamp for wood post (Galv.)				
RS25	Round surface mount clamp for 2½" pipe		RS30ST	Round surface mount clamp (Sq. Tube) for 3" pipe (Powder-coated) ** Kit**	
RS25GALV	Round surface mount clamp for 2½" pipe (Galv.) ** Kit**		RS30STGALV	Round surface mount clamp (Sq. Tube) for 3" pipe (Galv.) ** Kit**	
RS25ST	Round surface mount clamp (Sq. Tube) for 2½" pipe (Powder-coated) ** Kit**				

## Adjustable Ends

Item	Description		Item	Description	
AE38	Adjustable end 38" (Powder-coated)		AEF48	Adjustable end F48 series (Powder-coated)	
AE38GALV	Adjustable end 38" (Galv.)		AEF48GALV	Adjustable end F48 series (Galv.)	
AE48	Adjustable end 48" (Powder-coated)		AEF54	Adjustable end F54 series (Powder-coated)	
AE48GALV	Adjustable end 48" (Galv.)		AEF54GALV	Adjustable end F54 series (Galv.)	
AEF38	Adjustable end F38 series (Powder-coated)				
AEF38GALV	Adjustable end F38 series (Galv.)				

# Features & Options



Any bay can easily be converted for group feeding with optional 12' slant bar gate, shown with galvanized feed trough.



Optional feed room with double wide access door.  
Overhead door in the rear.



*Head lock latch*

Each pen has two openings to prevent feed and water cross contamination. One opening includes a headlock.

**CK Manufacturing, LLC**  
*THE DAIRY BARN SPECIALISTS*

[sales@ckmanufacturing.com](mailto:sales@ckmanufacturing.com)

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